22

WIOSPLIT

DART AEROSPACE LTD	Work Order:	Z083ZB
Description: Bushing/Nut	Part Number:	D3176-1/-3
Dwg: D3176 Rev. A	Qty:	70
		Page 1 of 1

Step	Location	Procedure	Ву	Date	Qty
1	DC	Issue Traveller			
2	МС	Turn blank per Dwg D3176 and Folio FA286 & FA287 Materail: AISI 303 SS (Ref: Dart Spec: M303R1.000) thread per MIL-S-7742  Batch: MGDGT	8	04/18/26	20
3	QC2	Inspect parts as they come off the CNC machine	4	Moto	78
4	MV	Cut head as per Dwg D3176 and Folio FA286 & FA287	me	04/09/07	20
5	QC2	Inspect parts as they come off the CNC machine	8	31/3/2	2
6	MV	Deburr and Tumble. Cover D3176-1 thread using D3176-3 nut ,	July .	04/09/02	21,
7	QC8	Second check	É	08.05.10	1
8	FP	Identify and Stock	11	05-55-10	1.
9	AC	Cost / part	<i>b</i>		
10	DC	Close W/O Inspect Level 21		1	

Rev	Date Change		Revised By	Approved
A	02.11.04	New issue	KJ P	



DART AEROSPACE LTD	Work Order:	20832
Description: Bushing	Part Number:	D3176-1
Inspection Dwg: D3176 Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension   Tolerance Dimension   Accept Dimension   Accept Dimension   Accept Dimension   Comments			X First A	Г		ototype	
## Measured by: ## ## ## ## ## ## ## ## ## ## ## ## ##		Tolerance		Accept	Reject		Comments
### Secured by: ### Audited by: ### Prototype Approval: N/A		+/-0.010	.990	1/	Į.		
0.130	Ø0.472		476	V			
0.277 +/-0.010	3.716	+/-0.010	3,719	2			
0.550 +/-0.010 .550	0.130	+/-0.010	,130	/			
0.839	0.277	+/-0.010	0276	1/			
0.745	0.550	+/-0.010	.552	V			
0.625 +/-0.010 0 623 V  98.00F18-5B M/A M/A  Measured by: Audited by: M. Prototype Approval: N/A	0.839	+/-0.010	341	1			
Measured by:  Audited by:  Market State of the state of t	0.745		.746	V			
Measured by: Audited by: Mf. Prototype Approval: N/A	0.625	+/-0.010	.623	1			
Measured by: Audited by: Mf Prototype Approval: N/A	5/8-UNF18-5B	NIA	NA				
Measured by: Audited by: Mf Prototype Approval: N/A		74					
Measured by: Audited by: Mf Prototype Approval: N/A							
Measured by: Audited by: Mf Prototype Approval: N/A							
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Measured by: Audited by: Mf Prototype Approval: N/A							
Measured by: Audited by: Mf Prototype Approval: N/A	14.1						
Measured by: Audited by: Mf Prototype Approval: N/A							
3-16-26-							
3-16-26-		4					
3-16-26-	Measured by:	2/	Audited by:	Cha l		Prototype Approx	val: N/A
	Date:	Whole	Date:	11	0/23		

Revised by

KJ/RF

Approved

Date Change 03.11.12 New Issue

Rev

DART AEROSPACE LTD	Work Örder:	20832
Description: Nut	Part Number:	D3176-3
Inspection Dwg: D3176 Rev: A		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

1.07			
X	First Article	Prototype	

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.990	+/-0.010	0991	2			
0.130	+/-0.010	1130	V			
R0.005-0.015	+/-0.000	.010	V			
0.594	+/-0.010	.592				
0.745	+0.005/-0.000	.746	2			
5/8-UNF18-3B	N/A	N/A				
	-1			1		
			- 0			
			V.			
						•
	172					
3/					3	
		America de la composición della composición dell				•

Measured by:	Audited by:	m	Prototype Approval:	N/A
Date: 04/03/26	Date:	09/09/02	Date:	

Rev	Date	Change	Revised by	Approved
A	03.11.12	New Issue	KJ/RF	12

## Baily Activity Report - Incoming Parts

Dart Aerospace Ltd. Hawkesbury May 13, 2005 02:25 pm

All Received Items

Part Number : M303R1.000

Str Date : 05-13-05 End Date : 05-13-05

All Vendors

PartNumber	A	mt In	Amt	во	PO Nu	mber	Vendor	Packing	Slip	Number	Work	Order	Inits	Date	PO Val	ue GST	Value
**********			N=H=H	******			*****		****			*****		********			
M303R1.000	7	0.318	2	0.0000									AP	05-13-05		.87	0.00
M303R1.000	7	0.058	3	0.0000									AP	05-13-05	0	.34	0.00
		0.376	5												2	.21	0.00
Total Values of	Materials	Received													2	.21	0.00